Replacement of 2400 Output Capacitors – 3 x P/N: KP7087

Switch off the converter and wait 5 minutes before you remove any covers / panels to replace the Output Capacitors.



Warning!

Capacitors remain charged to dangerous voltages. Discharge time: 5 minutes

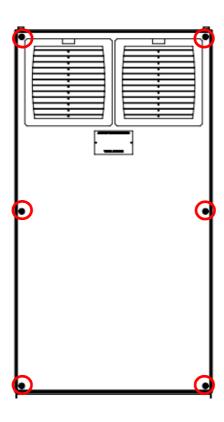
Please remove the protective cover located behind the front door.

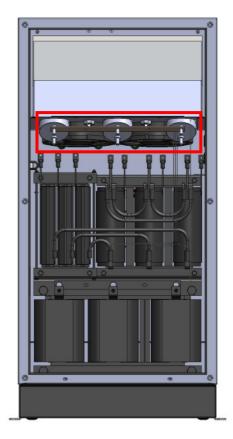
Caution!

Check that DC Voltage on the DC-Busbar, has discharged before proceeding.

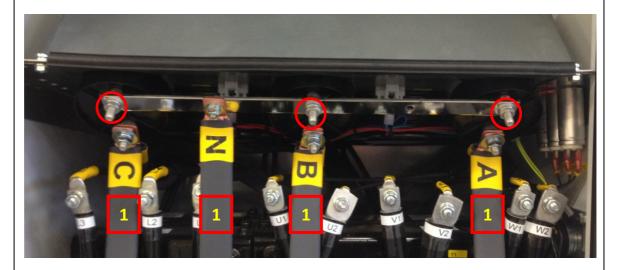
Remove the back panel by loosen the 6 bolts O on the back side.

The Output Capacitors C7 - C8 - C9 are located on the back side of the unit marked



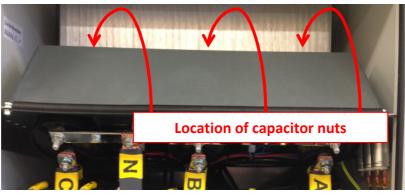


- Take out bolts / nuts and disconnect 2 x A-B-C-N cables from Output Capacitors 1
- 2. Take out bolts / nuts marked O and remove the N busbar.



3. Unscrew the capacitors nuts one by one and slide out the capacitors towards yourself.

(nuts located on back/top of the Fans & Capacitor assembly)





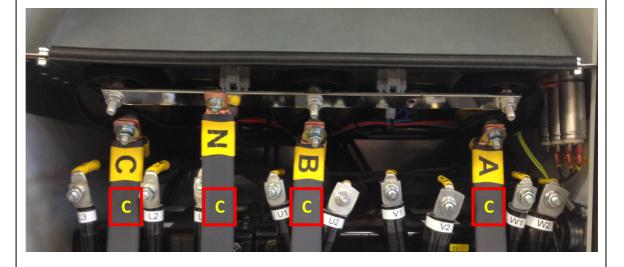
4. Retain all removed part for reinstallation.

3

- A. Insert the new capacitors one by one and align the capacitors as shown on the picture, fasten those with the nuts again.
- B. Reconnect to N-busbar and fasten the nuts. O



C. Connect the 2 x A-B-C-N cables and fasten the bolts / nuts (A-B-C Torque = 4 Nm / 35.4 in-lb)



4 Re-install the back cover again, as removed in section 2

5 Install the protective cover.

6	Switch on the converter and close front door.
7	Display should now show "Ready to use" 12:55.21 400 Hz I: Ready For Use 107-07-2014 Note! Display screen may vary depending on configuration.
8	Start the unit and it should now be running without error messages.
9	Stop the unit and apply Load Bank to the output cable. Start the unit and apply 72 Kw load and let it run for 10 – 15 minutes. During operation check values in display and at output (voltage / current / kVA / kW), to verify that the unit works correct. For the above a DVM and current probe can be used. Stop the unit and remove the load bank. The unit is now ready for operation again.